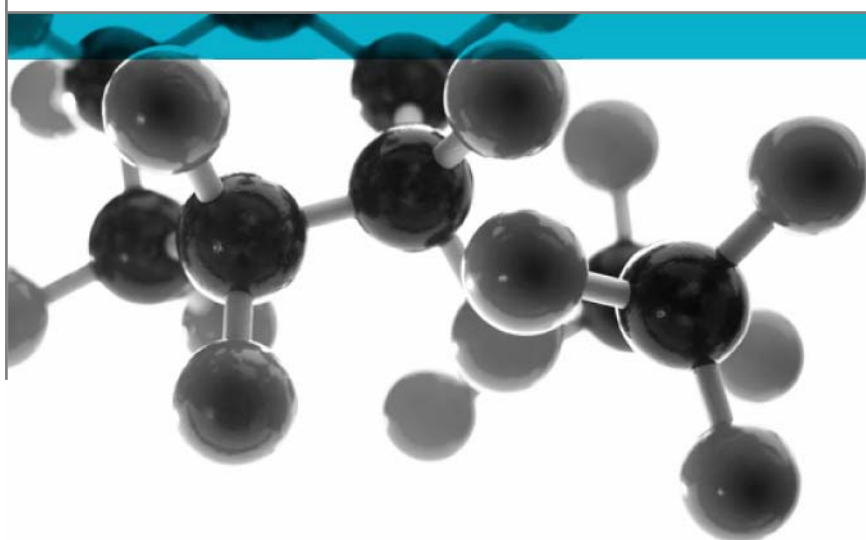


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BS 476: Part 7: 1997



Method For Classification Of The Surface Spread Of Flame Of Products

A Report To: Staron UK Limited

Document Reference: 323317

Date: 16th November 2012

Issue No.: 2

Page 1

Testing
Advising
Assuring



Executive Summary

Objective To determine the surface spread of flame classification of the following product when tested in accordance with BS 476: Part 7: 1997.

Generic Description	Product reference	Thickness	Density
Flame retardant solid surface material	"Tristone Solid Surface A104"	12.3mm	1.75g/cm ³
Please see page 5 of this test report for the full description of the product tested			

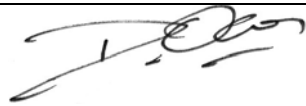

Test Sponsor Staron UK Limited, Unit 1, Orde Wingate Way, Primrose Hill Industrial Estate, Stockton-on-Tees, TS19 0GA, United Kingdom

Test Results: **Class 1**

Date of Test 30th October 2012

Reason for revision This document replaces issue 1 (dated 9th November 2012) of the same number which has been withdrawn. The product and colour reference detailed in the issue 1 report were incorrect and the correct product reference "Tristone Solid Surface A104" and colour reference "Tristone Pure white" have been detailed in this issue 2 report.

Signatories

	
Responsible Officer D. J. Owen * Senior Technical Officer	Authorised T. Mort * Senior Technical Officer

* For and on behalf of **Exova Warringtonfire**.

Report Issued: 16th November 2012

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Test Details

Purpose of test	To determine the performance of a product when it is subjected to the conditions of the test specified in BS 476: Part 7: 1997, "Fire tests on building materials and structures, method for classification of the surface spread of flame of products". This test was therefore performed in accordance with the procedure specified in BS 476: Part 7: 1997, and this report should be read in conjunction with that British Standard.
Scope of test	BS 476: Part 7: 1997 specifies a method of test for measuring the lateral spread of flame along the surface of a specimen of a product orientated in the vertical position, and a classification system based on the rate and extent of flame spread. It provides data suitable for comparing the performances of essentially flat materials, composites, or assemblies, which are used primarily as the exposed surfaces of walls or ceilings.
Fire test study group/EGOLF	Certain aspects of some fire test specifications are open to different interpretations. The Fire Test Study Group and EGOLF have identified a number of such areas and have agreed Resolutions which define common agreement of interpretations between fire test laboratories which are members of the Groups. Where such Resolutions are applicable to this test they have been followed.
Instruction to test	The test was conducted on the 30 th October 2012 at the request of Staron UK Limited, the sponsor of the test.
Provision of test specimens	The specimens were supplied by the sponsor of the test. Exova Warringtonfire was not involved in any selection or sampling procedure.
Conditioning of specimens	<p>The specimens for testing to BS 476: Part 6: 1989+A1: 2009 together with the specimens for testing to BS 476: Part 7: 1997 were received on the 23rd October 2012</p> <p>Prior to the tests, all of the specimens were conditioned to constant mass at a temperature of $23 \pm 2^{\circ}\text{C}$ and a relative humidity of $50 \pm 5\%$. One specimen from the total sample submitted for test was selected for constant mass verification.</p>
Form in which the specimens were tested	Assembly - Fabrication of materials and/or composites that can contain air gaps. Each specimen was placed over 25mm thick by 20mm wide calcium silicate based spacers positioned around its perimeter and mounted onto a backing board so that a 25mm enclosed air gap was provided between the unexposed face of the specimen and the backing board.
Exposed face	The decorative face of the specimens was exposed to the heating conditions of the test.

Description of Test Specimens

The description of the specimens given below has been prepared from information provided by the sponsor of the test. All values quoted are nominal, unless tolerances are given.

General description	Flame retardant solid surface material
Product reference	"Tristone Solid Surface A104"
Composition details	Aluminium Tri-hydroxide 57-61% Acrylic Resin 36-41% Other Additives 1.9% Pigments 0.1-0.7%
Name of manufacturer	Lion Chemtech
Thickness	12.3mm (stated by sponsor) 12.1mm (determined by Exova Warringtonfire)
Density	1.75g/cm ³ (stated by sponsor) 1.75g/cm ³ (determined by Exova Warringtonfire)
Colour reference	"Tristone Pure White"
Trade name of flame retardant	"Aluminium Tri-hydroxide"
Generic type of flame retardant	Aluminium Tri-hydroxide
Amount of flame retardant	57-61%
Brief description of manufacturing process	The components were first mixed together, and then cast into the appropriate moulding, which was then cut and polished.

Test Results

Results and observations The test results for the individual specimens, together with observations made during the test and comments on any difficulties encountered during the test are given in Appendix 1.

Classification **In accordance with the class definitions given in BS 476: Part 7: 1997, the specimens tested are classified as Class 1.**

Criteria for classification If the prefix 'D' or suffix 'R' or 'Y' is included in the classification, this indicates that the results should be treated with caution. An explanation of the reason for the prefix and suffixes is given in Appendix 2, together with the classification limits specified in the Standard.

Applicability of test result The test results relate only to the behaviour of the test specimens of the product under the particular conditions of test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

The test results relate only to the specimens of the product in the form in which they were tested. Small differences in the composition or thickness of the product may significantly affect the performance during the test and may therefore invalidate the test results. Care should be taken to ensure that any product which is supplied or used is fully represented by the specimens which were tested.

Validity

The specification and interpretation of fire test methods are the subject of ongoing development and refinement. Changes in associated legislation may also occur. For these reasons it is recommended that the relevance of test reports over five years old should be considered by the user. The laboratory that issued the report will be able to offer, on behalf of the legal owner, a review of the procedures adopted for a particular test to ensure that they are consistent with current practices, and if required may endorse the test report.

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Appendix 1 – Test Results

SPECIMEN No.	1	2	3	4	5	6
Maximum distance travelled at 1.5 minutes (mm)	<50	<50	<50	<50	<50	<50
Distance (mm)	Time to travel to indicated distance (minutes : seconds)					
75	9:37	9:00			8:56	
165						
190						
215						
240						
265						
290						
375						
455						
500						
525						
600						
675						
710						
750						
785						
825						
Time to reach maximum distance travelled	10:00	10:00	1:00	1:00	9:38	1:00
Maximum distance travelled in 10 minutes (mm)	100	120	<50	<50	85	<50

Note: Six specimens are usually tested. If the test on any specimen is deemed to be invalid, as defined in the Standard, it is permissible for up to a maximum of nine specimens to be tested in order to obtain the six valid test results.

Observations made during test and comments on any difficulties encountered during the test:

In the case of each specimen re-ignition occurred from 8:00 along the top edge of the specimen at approximately 140mm, travelling down onto the reference line in the case of specimens 1, 2 and 5, reaching a maximum distance of 100, 120 and 85mm respectively.

Appendix 2 – Classification Criteria

Classification of spread of flame	Spread of Flame at 1.5 min		Final Spread of Flame	
	Classification	Limit (mm)	Limit for one specimen (mm)	Limit (mm)
Class 1	165	165 + 25	165	165 + 25
Class 2	215	215 + 25	455	455 + 45
Class 3	265	265 + 25	710	710 + 75

Class 4 Exceeding the limits for class 3

Explanation of prefix and suffixes which may be added to the classification

1. A suffix R is added to the classification if more than six specimens are required in order to obtain six valid test results (e.g. class 2R).
2. A prefix D is added to the classification of any product which does not comply with the surface characteristics specified in the Standard and has therefore been tested in a modified form (e.g. class D3).
3. A suffix Y is added to the classification if any softening and/or other behaviour that may affect the flame spread occurs (e.g. class 3Y).

For example, a classification of D3RY could be achieved indicating (a) a modified surface has been used; (b) a class 3 result has been obtained; (c) additional specimens have been used to obtain 6 valid results and; (d) softening and/or other behaviour has occurred which is considered to have affected the test result.

Revision History

Issue No : 1	Re-issue Date: 16 th November 2012
Revised By: D J Owen	Approved By: T. Mort
Reason for Revision: This document replaces issue 1 (dated 9 th November 2012) of the same number which has been withdrawn. The product and colour reference detailed in the issue 1 report were incorrect and the correct product reference "Tristone Solid Surface A104" and colour reference "Tristone Pure white" have been detailed in this issue 2 report.	

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